## PATENT COOPERATION TREATY

# **PCT**

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference	FUR FURTHER ACTION SECTORM CIVIL ENVIO				
72423PC/SH	International filing date (day/month/year) Priority date (day/month/year)		Priority date (day/month/year)		
International application No.		iy/mommyear)	29-12-2003		
PCT/SE2004/001758	29-11-2004	mc	29-12-2003		
International Patent Classification (IPC) o	or national classification and	IPC			
See Supplemental Box					
Applicant					
Atlas Copco Rock Dril	ls AB et al				
1. This report is the international pro- Authority under Article 35 and tr	1. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.				
2. This REPORT consists of a total	of 6 sheets, i	ncluding this cover	r sheet.		
3. This report is also accompanied b	<del></del>				
			sheets, as follows:		
, , , , , , , , , , , , , , , , , , , ,	t and to the International Bu	<del></del> :			
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).					
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.					
b. (sent to the Internation	onal Bureau only) a total of	(indicate type and	number of electronic carrier(s))		
	, containing	a sequence listing	and/or tables related thereto, in electronic		
	ted in the Supplemental Box	Relating to Sequer	nce Listing (see Section 802 of the		
Administrative Instr		<del></del>			
4. This report contains indications r		s:			
	of the report				
Box No. II Priorit	•	1. 1.	· · · · · · · · · · · · · · · · · · ·		
Box No. III Non-es	stablishment of opinion with	regard to novelty,	inventive step and industrial applicability		
	of unity of invention				
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
Box No. VI Certain					
Box No. VII Certain	n defects in the international	application			
Box No. VIII Certain	Box No. VIII Certain observations on the international application				
		Deta of completion	a of this report		
Date of submission of the demand		Date of completion	i or and report		
12-07-2005		22-11-200	5		
Name and mailing address of the IPEA/S	SE	Authorized officer	•		
Patent- och registreringsverket					
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Form PCT/IPEA/409 (cover sheet) (April 2005)

International application No.

PCT/SE2004/001758

Sup	plem	ental	Box
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In case the space in any of the preceding boxes is not sufficient.

Continuation of: Cover sheet

E21B44/00(2006.01)
E21B 21/08 (2006.01)

International application No.

PCT/SE2004/001758

Box	No. I	Basis of the report	
1.	With r	regard to the language, this report is based on:	
	$\boxtimes$	the international application in the language in which it was filed	
		a translation of the international application into	
		which is the language of a translation furnished for the purposes of:  international search (Rules 12.3(a) and 23.1(b))	
		publication of the international application (Rule 12.4(a))	
		international preliminary examination (Rules 55.2(a) and/or 55.3(a))	
2.	furnis	regard to the elements of the international application, this report is based on (replacement sheets which have be shed to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally file are not annexed to this report):	een led"
	$\boxtimes$	the international application as originally filed/furnished	
		the description:  as originally filed/furnished	d
		pages	
ı		pages	_
	<u></u>	pages	
		the claims:  as originally filed/furnished	d
  -		pages  pages*  as amended (together with any statement) under Article	1
		pages* received by this Authority on	_
		pages* received by this Authority on	_
		the drawings:	
		pages as originally filed/furnishe	ed
		pages* received by this Authority on	_
ļ		pages* received by this Authority on	
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.	
3.		The amendments have resulted in the cancellation of:	
		the description, pages	
		the claims, Nos.	
		the drawings, sheets/figs	
Ì		the sequence listing (specify):	
		any table(s) related to the sequence listing (specify):	
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box 70.2(c)).	been (Rule
		the description, pages	
		the claims, Nos.	
1		the drawings, sheets/figs	
		the sequence listing (specify):	
		any table(s) related to the sequence listing (specify):	
*	If it	item 4 applies, some or all of those sheets may be marked "superseded."	

Claims

International application No.

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Box No. V	Reasoned statement dider Article 33(2) with regard to be 1993
202	to at a manufaction comporting such statement
	citations and explanations supporting such statement

1. Statement			
Novelty (N)	Claims Claims	1-21	YES NO
Inventive step (IS)	Claims Claims	1-21	YES NO
Industrial applicability (IA)	Claims	1-21	YES NO

#### 2. Citations and explanations (Rule 70.7)

The invention concerns a method and a system for controlling power consumption during a rock drilling process and a rock drilling apparatus therefore. The rock drilling apparatus includes main power supply means for supplying power for the rock drilling process, which includes at least the subprocesses of percussion and/or rotation and flushing, the method comprising the steps of:

- adjusting the flush power at least partly as a function of hole dept, and
- controlling at least the percussion power and/or rotational power and the flush power such that the total power consumption of each sub-process is controlled.

The object of the invention is to solve the problem of controlling the power consumption during a rock drilling process in such a way that the power output of each subprocess is controlled so that the total power consumption is kept at or below a predetermined level.

Documents cited in the International Search Report:

D1: US 6637522 B2
D2: US 4793421 A
D3: US 5348106 A
D4: US 5121802 A

D5: US 3550696 A

Document D1 is considered to represent the closest prior art. D1 describes an apparatus and method for substantially continuously drilling and disposing of drill cuttings and dust to minimize airborne contamination while providing protection against overload using enhanced computer control.

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#### Supplemental Box

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A flushing mechanism utilizes vacuum or pressurized water to create a bailing fluid flow for flushing the cuttings and dust from the drill hole for disposal. A transducer monitors at least one first parameter of the bailing fluid flow, and a sensor may also monitor at least one second parameter of a flow of a driving fluid under pressure for feeding the drill stem and bit into the earth. A controller is utilized to regulate the rate of feed and/or driving of the stem and bit dependent on the levels of the parameters being monitored.

The controller can be used to program and adjust the threshold level of the pressure corresponding to the approaching overload so that maximum drilling efficiency is obtained for any particular type of mining, or related operation, being performed. The window of operation is set to ensure substantially continuous drilling and eliminate false signals of approaching overload. The upper and lower thresholds of the gauge pressure in the flushing mechanism can be varied to establish the optimum rate of feed and/or drilling rotation. The object of D1 is to prevent that the overload causes a clogging of the flushing mechanism due to inability of removing drill cuttings fast enough.

The present invention differs substantially from Dl in that flush power is adjusted at least partly as a function of the hole depth, and that the percussion power and/or the rotational power and the flush power are controlled such that the total power consumption of each sub-process is controlled. In Dl, however, the flush power is not controlled. In Dl, one or more parameters regarding the flushing mechanism are measured, and if it is detected that the flushing mechanism is, or is about to be, overloaded the feed pressure (feed rate) and/or percussion pressure is reduced to allow the flushing mechanism to recover and return to normal flushing. Accordingly, clogging of the flushing mechanism is prevented, and the drilling process is optimised in the manner that it is not subject to undesired stops.

The invention defined in claims 1-21 is not disclosed by this document.

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International application No.

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### Supplemental Box

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The cited document D1 does not give any indication that would lead a person skilled in the art to the claimed method and system for controlling power consumption during a rock drilling process and the claimed rock drilling apparatus. Therefore, the claimed invention is not obvious to a person skilled in the art.

The cited documents D2 - D5 represent the general state of the art.

The invention defined in claims 1-21 is not disclosed by any of these documents.

None of the cited documents D2 - D5 give any indication that would lead a person skilled in the art to the claimed method and system for controlling power consumption during a rock drilling process and the claimed rock drilling apparatus. Therefore, the claimed invention is not obvious to a person skilled in the art.

Accordingly, the invention defined in claims 1-21 is novel and is considered to involve an inventive step.

The invention is industrially applicable.